



Dart Aerospace Ltd.  
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**K10004**  
**Job Sheet 188107**



**Part No:** K10004

**Job Qty:** 1 pcs

**Part Name:** Heavy Duty Saddle



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 1/3/19

**Job Tracking No:**

**Due Date:** 1/11/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV E IPP : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F chg005 DD 10.06.03 verf:JLM IPP REV:G 13.08.21 REMOVED D3428-3 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 105   | Packaging 1 - Pick Kit | 1 pcs | 1/11/19    |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |



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**Container No:** S142384



**Part:** K10004

**Job No:** 188107

**Serial No/Batch:** S142384

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

**Date:** 01/07/19

Plex 1/3/19 11:33 AM dart.lacelle.linda

Fig 29

|                                 |       |         |           |                        |                    |  |
|---------------------------------|-------|---------|-----------|------------------------|--------------------|--|
|                                 |       |         |           |                        | Packaging 1 - 31   |  |
|                                 |       |         |           |                        | Packaging 1 - 32   |  |
|                                 |       |         |           |                        | Packaging 1 - 33   |  |
|                                 |       |         |           |                        | Packaging 1 - 34   |  |
|                                 |       |         |           |                        | Packaging 1 - 35   |  |
|                                 |       |         |           |                        | Packaging 1 - 36   |  |
|                                 |       |         |           |                        |                    |  |
| 110 QC 4                        | 1 pcs | 1/11/19 | 0.00 0.00 | QC 4 - 26              |                    |  |
|                                 |       |         |           | QC 4 - 28              |                    |  |
|                                 |       |         |           | QC 4 - 38              |                    |  |
|                                 |       |         |           | QC 4 - 42              |                    |  |
|                                 |       |         |           | QC 4 - 58              |                    |  |
|                                 |       |         |           | QC 4 - 6               |                    |  |
|                                 |       |         |           | QC 4 - 69              | JAN 08 2019 DAS 69 |  |
|                                 |       |         |           | QC 4 - 9               | 9-89               |  |
|                                 |       |         |           | QC 4 - 46              | DAS 69             |  |
| 120 Packaging 3-1 - Stock - B4B | 1 pcs | 1/11/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | JAN 08 2019 DAS 69 |  |
|                                 |       |         |           | Packaging 3 - 2 - B4B  | 9-89               |  |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |                    |  |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |                    |  |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |                    |  |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |                    |  |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |                    |  |
|                                 |       |         |           | Packaging 3 - 8 - B4B  |                    |  |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |                    |  |
|                                 |       |         |           | Packaging 3 - 10 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 11 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 12 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 13 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 14 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 15 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 16 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 17 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 18 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 19 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 20 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 21 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 22 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 23 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 24 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 25 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 26 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 27 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 28 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 29 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 30 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 31 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 32 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 33 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 34 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 35 - B4B |                    |  |
|                                 |       |         |           | Packaging 3 - 36 - B4B |                    |  |
| 125 DC - 1 - B4B                | 1 pcs | 1/11/19 | 0.00 0.00 | DC - 1 - B4B           |                    |  |
|                                 |       |         |           | DC - 2 - B4B           |                    |  |
| 130 QC 21 - FG                  | 1 pcs | 1/11/19 | 0.00 0.00 | QC 21 - FG - 21        | DAS 21 JAN 7       |  |
|                                 |       |         |           | QC 21 - FG - 70        | 9-89 JAN 08 2019   |  |

Part Op 105 - (Pick Kit)  
 Descriptions: 110 - (QC4- 100% Inspect kits for completeness)  
 120 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Location : FG129  
 125 - (Document Control) Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels



### Job BOM

| Part / Item   | Component Name       | Quantity       | Operation                  | Container          |
|---------------|----------------------|----------------|----------------------------|--------------------|
| AN4-51A       | Bolt                 | 16 Ea (16 ea)  | 105-Packaging 1 - Pick Kit | 5098571            |
| AN5-15A       | Bolt                 | 32 Ea (32 ea)  | 105-Packaging 1 - Pick Kit | 5088345            |
| AN5-36A       | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | 5098504            |
| AN5-42A       | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | 509138609          |
| AN5-43A       | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | 5082294            |
| AN5-45A       | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | 5072697            |
| D205-641-011  | Ground Handling Lugs | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | 5077649            |
| D2570-20      | Bushing              | 32 pcs (32 ea) | 105-Packaging 1 - Pick Kit | 5116310            |
| D3407-041     | Tow Ring             | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | 5126120            |
| D3417-5       | Washer               | * 4 Ea (4 ea)  | 105-Packaging 1 - Pick Kit | 511631921 51420874 |
| D3456-1       | Washer               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | 5091335            |
| D5951         | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | 5091920            |
| D5953         | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | 5091799            |
| D5955         | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | 5091510            |
| D5957         | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | 5090812            |
| MS21042L4     | Nut                  | 16 Ea (16 ea)  | 105-Packaging 1 - Pick Kit | 5112434            |
| MS21042L5     | Nut                  | 40 Ea (40 ea)  | 105-Packaging 1 - Pick Kit | 5093592            |
| MS21043-4     | Nut                  | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | 5119223            |
| NAS1149D0563J | Washer               | 80 Ea (80 ea)  | 105-Packaging 1 - Pick Kit | 5050653            |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 105-Packaging 1 - Pick Kit | AN4-51A        | 16       | 90        | 0         |
|                            | AN5-15A        | 32       | 153       | 0         |
|                            | AN5-36A        | 2        | 118       | 0         |
|                            | AN5-42A        | 2        | 13        | 0         |
|                            | AN5-43A        | 2        | 76        | 0         |
|                            | AN5-45A        | 2        | 26        | 0         |
|                            | D205-641-011   | 2        | 2         | 0         |
|                            | D2570          | 32       | 78        | 0         |
|                            | D3407-041      | 2        | 12        | 0         |
|                            | D3417-5        | 4        | 1         | 0         |
|                            | D3456-1        | 2        | 199       | 0         |
|                            | D5951          | 2        | 3         | 0         |
|                            | D5953          | 2        | 3         | 0         |
|                            | D5955          | 2        | 2         | 0         |
|                            | D5957          | 2        | 2         | 0         |
|                            | MS21042L4      | 16       | 1,863     | 0         |
|                            | MS21042L5      | 40       | 265       | 0         |
|                            | MS21043-4      | 2        | 769       | 0         |
|                            | NAS1149D0563J  | 80       | 1,278     | 0         |

### Part Specifications

Specifications could not be found.